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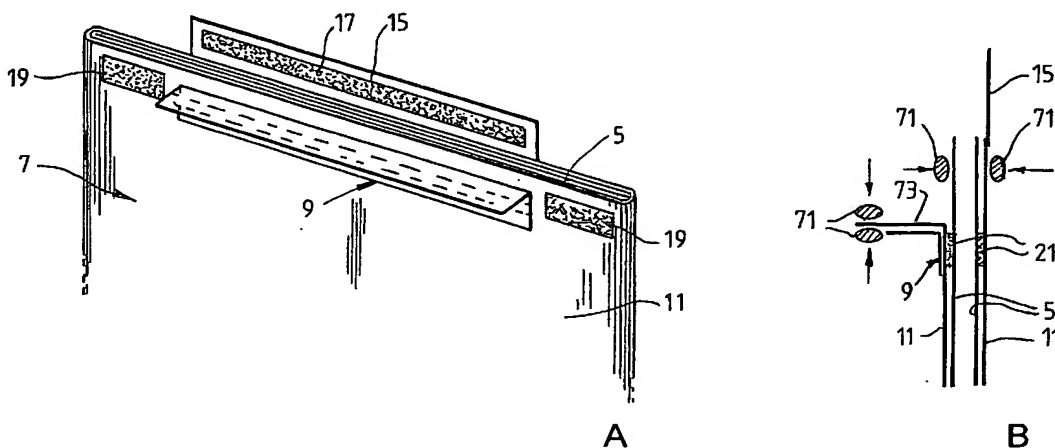
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(54) Title: **BULK PACKAGING MULTI-WALL SACK AND APPARATUS FOR MANUFACTURING THE SACK**



(57) Abstract: A multi-wall sack comprises a polymeric inner pouch (5) and a paper outer bag (7). The outer bag has a rear side with an upstanding top flap (15) and attached to a front side (11) is a cover sheet (9) having an easy open tear strip (13). The sack has a top end that (a) is open in the as-manufactured form of the sack, and (b) can be closed to form a top block end. The sack has pressure sensitive adhesive (21) that connects together the inner pouch with the rear and front sides of the outer bag at the top end. The adhesion is greater on one of front or rear sides to enable detachment of the inner pouch from one side of the outer bag after heat sealing the inner pouch closed. When the open end of the sack is folded to form a closed top block end, the top flap with a heat-activated or hot-melt adhesive strip (17) is adhered to an upper portion (9b) of the cover sheet (9).